

Hardened steel strips <Coil material> Dimensions table

August 2020 Issued

Thickness	0.10	0.13	0.15	0.18	0.20	0.23	0.25	0.28	0.30	0.33	0.35	0.40	0.45	0.50	0.60	0.70	0.80	0.90	1.00	1.20	1.40	1.50	1.60	2.00
width	3	44	5	44	2	44	6	44	3	44	4	2	3	2	4	3	4	8	3	6	12.7	30	10	10
	4		8		3		7		4		6	3	8	3	5	5	5	12.7	5	8	16	100	12.7	12.7
	8		12.7		5		8		5		12.7	4	12.7	4	6	8	6	16	6	10	20		16	15
	10		16		6		12.7		6		19	5	25	5	7	9.5	8	19	8	12.7	25		19	20
	12.7		19		7		19		7		25	6	50	6	8	12.7	9.5	25	10	16	50		25	25
	15		25		8		25		8		44	7	102	7	10	16	10	32	12.7	19	75		32	30
	16		30		9.5		32		9.5		50	8		8	12.7	20	12.7	38	15	20	100		38	40
	19		40		10		38		10		102	9.5		9.5	15	25	15	50	16	25			40	50
	20		44		12.7		40		12.7			10		10	16	30	16	102	19	32			50	60
	25		50		15		44		15			12.7		12.7	19	50	19		20	38			60	75
	30		60		16		50		16			15		15	20	75	20		25	50			75	100
	40		102		19		60		19			16		16	22	102	25		30	60			100	
	44		150		20		102		20			19		19	25		30		32	75			150	
	50				25		150		25			20		20	30		38		35	100				
	60				30				30			25		22	32		40		38					
	75				40				38			30		25	38		50		40					
	102				44				40			40		30	50		60		44					
	150				50				44			50		32	60		75		50					
					60				50			60		35	75		102		60					
					75				60			75		38	102		150		75					
					102				75			102		40	150				100					
					150				102			150		45					150					
														50					200					
														60										
														75										
														102										
														150										
														200										

Sheet material only !

2.0*250*1000

HV470±30

2.50

50*1000

50*2160

HRC45±2

3.00

50*1000

50*2160

HRC42±2

Notes

Red letters will be discontinued

Italic letters will be reserved for future production

SK5 (SK85)

Polished Blue finish

SK4 (SK95)

Polished White finish

SUP-10

Bright Blue finish

Blue display is available in 1000mmL

Bright White finish

It's a minimum of 10M in a Bag

Hardness

Steel Type

T. standard

HV500±20

HV480±20

HRC

45±2

HRC44±2

SK95

SK85

SUP-10

← ±0.010 →

← ±0.015 →

← ±0.020 →

← ±0.025 →

← ±0.030 →

← ±0.040 →

← ±0.050 →

0.055

±0.065

Special tempered steel strips Dimensions table

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Use for Measuring Gauge (HV500UP)		
Finish		Dimensions
W.	T	0.01*12.7
W.	T	0.02*12.7
W.	T	0.03*12.7
W.	T	0.04*12.7
W.	T	0.05*12.7
W.	T	0.06*12.7
W.	T	0.07*12.7
W.	T	0.08*12.7
W.	T	0.09*12.7
Delivery time 2-3 days required		

Made by Sandvick < S · V >		
Finish	Dimensions	
Bright White	0.060*240	
Polished White	0.152*60.8	
Polished White	0.203*60.8	

Hardened flat wire (T · W)	
Finish	Dimensions
Polished Blue	1.50*3*30m&50m
Polished Blue	1.50*4.5*30m&50m
Polished Blue	2.00*5*50m
Delivery time 2 days	

Ribon steel Foil		
SKS81 (HV550 ± 20)		
Finish	Dimensions	
Polished Blue	0.05*50	
Polished Blue	0.05*100	
Polished Blue	0.06*100	
Polished Blue	0.07*115	
Polished Blue	0.08*110	

Red letters will be discontinued

Italic letters ... No Mill sheet

Bainite Steel					
Steel	Type	Finish	Dimensions	H V	Remarks
BT 60	Blue	0.20*86	* coil	405 ± 15	
BT 60	Blue	0.20*128		405 ± 15	
BT 60	Blue	0.30*165		400 ± 20	
N B S 60	NS	0.30*180		400 ± 15	
BT 60	Blue	0.40*165		400 ± 20	
BT 60	Blue	0.50*165		400 ± 20	
BT 60	Blue	0.60*160		400 ± 20	
BT 60	Blue	0.80*165		400 ± 20	
BT 60	Blue	1.00*165		400 ± 20	
BT 60	Blue	1.20*165		400 ± 20	
BT 60	Blue	1.60*160		400 ± 20	
N B S 55	NS	0.30*180*1000		380 ± 20	
N B S 60	NS	0.40*160*1000		390 ± 20	
N B S 60	NS	0.50*238*1000		380 ± 20	
N B S 55	NS	0.60*173*1000		400 ± 20	
N B S 55	NS	0.70*105*1290		380 ± 20	
N B S 55	NS	0.80*200*1000		380 ± 20	
N B S 55	NS	0.80*220*1000		380 ± 20	
N B S 55	N3	1.00*300*1000		400 ± 20	
N B S 55	NS	1.20*292*1000		385 ± 20	
B-160	Black	1.40*150*1000		400 ± 20	N63C
N B S 55	NS	1.60*220*1000		410 ± 20	
N B S 55	NS	2.00*180*1200		380 ± 20	
Available items					

 Kishi Shoji Co., Ltd.

Tokyo Head Office TEL : 03(3831)2722 FAX : 03(3831)3995

Osaka Sales Office TEL : 06(6910)0777 FAX : 06(6910)0778

Quenching special flat material		
SK85	Blue	1.00*3*1000*100枚入り
SK85	Blue	1.20*6*1000*50枚入り

Cold rolled special steel strip Dimensions table

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Steel Type	Thickness	Coil material				Flat material		Remark 1	Remark 2
		Width				Width x Length			
S K 95M – R	0.030	100							Minimum lot 10m
S K 95M – R	0.050	100							Minimum lot 10m
S K 95M – R	0.060	100							Minimum lot 10m
S K 95M – R	0.080	100							Minimum lot 10m
S K 95M – R	0.100	100	310					Minimum lot required 10m	Minimum lot 10m
S K 95M – Migaki	0.150	102							Coil weight (Consultation required)
S K 95M – R	0.200	100	310					Minimum lot required 10m	Minimum lot 10m
S K 4 M – R	0.230	100							Minimum lot 10m
S K 85M – R	0.300	100	305					Minimum lot required 10m	Minimum lot 10m
S K 85M – Migaki	0.350	102							Coil weight (Consultation required)
S K 85M – R	0.400	100	305					Minimum lot required 10m	Minimum lot 10m
S K 85M – R	0.500	100	305					Minimum lot required 10m	Minimum lot 10m
S K 4 M – R	0.530	102							Coil weight (Consultation required)
S K 85M – R	0.600	100							
S K 85 – C	0.700	100							
S K 5M – R	1.070	102							Coil weight (Consultation required)
S K 5 M – R	1.500	76.2							Coil weight (Consultation required)

Division...Delivery 3-4 days required

The material of red letters will be discontinued in the future.

Italic letters ... No Mill sheet

Change in Special steel JIS standard				
Cold rolled special steel strip	JIS G3311	SK2M	→	SK120M
		SK4M	→	SK95M
		SK5M	→	SK85M



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Steel Type	Thickness	Width x Length					
SK85-A	0.300	300*1000					
SK85-A	0.400	305*1000					
SK85-A	0.500	300*1000	310*2000	1050*2000			
SK5(85)-A	0.600	100*1200	300*1000	310*2000	1000*2000		
SK85-A	0.700	310*2000					
SK85-A	0.800	310*1000	310*2000	1000*2000			
SK85-A	0.900	310*2000					
SK85-A	1.000	310*1000	310*2000	1000*2000			
SK85-A	1.200	310*1000	310*2000	1000*2000			
SK85-A	1.400	320*1000	320*2000	1000*2000			
SK5(85)-A	1.500	102*1200	310*1000	315*1000	310*2000	1000*2000	
SK85-A	1.600	320*1000	310*2000	1000*2000			
SK85-A	1.750	315*1000	It will end as soon as the current stock runs out				
SK85-A	1.800	290*1000	310*2000	1000*2000			
SK5-A	1.900	102*1200					
SK5(85)-A	2.000	350*1000	305*2000	310*2000	1000*2000		
SK85-A	2.200	310*1000	450*1000				
SK85-A	2.300	310*1000	311*1000	1000*2000			
SK85-A	2.500	410*1000	310*2000	1000*2000			
SK85-A	2.600	1000*2000					
SK5(85)-A	2.800	120*1200	310*1000	380*1100			
SK5(85)-A	3.000	310*1000	450*1000	305*2000	205*2000	310*2000	1000*2000
SK5(85)-A	3.200	400*1000	205*2000	305*2000	310*2000	1000*2000	
SK5(85)-A	3.500	400*1000	305*2000	310*2000	1000*2000		
SK5(85)-A	4.000	400*1000	205*2000	205*2000	305*2000	310*2000	1000*2000
SK5(85)-A	4.500	410*1000	205*2000	305*2000	1000*2000		
SK5(85)-A	5.000	205*2000	205*2000	305*2000	310*2000	1000*2000	
SK5(85)-A	5.500	205*2000	305*2000	1000*2000			
SK5(85)-A	6.000	205*2000	305*2000	1000*2000			
SK5(85)-A	6.500	305*2000					
SK85 P-A	7.000	1000*2000					
TK5-A	7.000	305*2000				Notice	
TK5-A	8.000	305*2000				Cold rolled material	
TK5-A	9.000	305*2000				Delivery time 2 days	
TK5-A	10.000	205*2000	305*2000			Delivery time 2-3 days required	
TK5-A	12.000	205*2000	305*2000			SK5 P-A(Delivery time 2-3 days required)	
TK5-A	15.000	305*2000				T K 5 ... S K S 9 5 Equivalent	

SUPmaterial.S45C. S50C. S55C...Check with your sales representative



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Diagonal letters ... out of stock

The red dimensions size will be discontinued in the future.

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Anneal Material Tolerance

(1mx2m)		
T Tolerance		
0.80	±	0.040
1.00	±	0.040
1.50	±	0.050
2.00	±	0.050
2.50	±	0.060
3.00	±	0.075
4.00	±	0.200

SK5 TK5(SKS95)				
Tolerance		T	W	L
2.00	±	0.080	-0 +3	-0 +15
2.30	±	0.080	-0 +3	-0 +15
2.50	±	0.080	-0 +3	-0 +15
3.00	±	0.080	-0 +3	-0 +15
3.20	±	0.080	-0 +3	-0 +15
3.50	±	0.080	-0 +3	-0 +15
4.00	±	0.100	-0 +3	-0 +15
4.50	±	0.100	-0 +3	-0 +15
5.00	±	0.100	-0 +3	-0 +15
5.50	±	0.100	-0 +3	-0 +15
6.00	±	0.100	-0 +3	-0 +15
6.50	±	0.100	-0 +3	-0 +15
7.00	±	0.150	-0 +5	-0 +15
8.00	±	0.150	-0 +5	-0 +15
9.00	±	0.150	-0 +5	-0 +15
10.00	±	0.200	-0 +5	-0 +15
12.00	±	0.200	-0 +5	-0 +15
15.00	±	0.250	-0 +5	-0 +15



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Steel Type Thickness	SUS 304-H (SR)	SUS 304-3/4H	SUS 304-1/2H	SUS 304-BA	SUS 301-EH,SEH	SUS 301-H	SUS 301-3/4H	SUS 301-1/2H	SUS 316-R	SUS 316 L-BA	SUS 631-3/4H	Remarks
0.020	300*1000											
0.030	300*1000											
0.040	300*1000											TA
0.050	300*1000			300*1000								
	300*1000											TA
	500*1000											
0.060	300*1000											TA
0.070	300*1000											TA
0.080	300*1000											TA
0.090	300*1000											TA
0.100	200*1000	300*1000	320*1000	300*1000		300*1000	300*1000	350*1000	300*1000	500*1000	320*1000	
	300*1000			320*1000		320*1000			320*1000			There is a defect in the edge
	400*1000											
	500*1000											
	600*1000											
0.120	500*1000											
0.150	300*1000	300*1000	320*1000	320*1000		320*1000	400*1000	300*1000			320*1000	
	500*1000											
	600*1000											
0.180	600*1000											
0.200	300*1000	320*1000	320*1000	400*1000		400*1000	400*1000	400*1000	320*1000	400*1000	305*1000	
	400*1000											
	500*1000											
	600*1000											
0.250	320*1000	320*1000	320*1000	300*1000		330*1000	320*1000	320*1000				
	500*1000											
0.300	300*1000	500*1000	320*1000	320*1000	250*1000	320*1000	400*1000	400*1000	320*1000	400*1000	300*1000	
	400*1000											
	500*1000											
	600*1000											
0.350	500*1000	289*1000	320*1000				320*1000					
0.400	320*1000	320*1000	320*1000			320*1000	400*1000	400*1000			485*1000	
	500*1000											
	600*1000											
	620*1000											
0.450	320*1000											
0.500	320*1000	500*1000	320*1000	320*1000	301*1000	320*1000	400*1000	400*1000	320*1000		485*1000	
	400*1000		500*1000		320*1000							
	500*1000											
	600*1000											
0.600	320*1000	500*1000	320*1000			400*1000	400*1000	400*1000			300*1000	
	500*1000											
0.700	500*1000	600*1000	320*1000			320*1000	400*1000					
						500*1000	500*1000					
0.800	320*1000	320*1000	310*1000			400*1000	400*1000	320*1000			485*1000	
	500*1000		320*1000					400*1000				
0.900	500*1000						320*1000					
1.000	320*1000	400*1000	320*1000			320*1000	400*1000	305*1000			485*1000	
	400*1000						600*1000					
	550*1000											
1.200	320*1000	320*1000	320*1000			300*1000	304*1000	400*1000			300*1000	
							400*1000					
1.500	320*1000	320*1000	320*1000				600*1000	400*1000			300*1000	
2.000	320*1000	320*1000	320*1000				640*1000					
	640*1000											
2.500			320*1000									

Reroll stainless steel SUS304-H 4.00X250X2100 ± . . . Width · length Both in MILL edge

Italic letters will not be in stock Inventory will take

TA stands for Tensioned and Annealed

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Steel Type Thickness	SUS 304-H (SR)	SUS 304-3/4H	SUS 304-1/2H	SUS 301-H	SUS 301-3/4H	SUS 301-1/2H	SUS 631-3/4H
0.100	500*1500	500*1000	500*1000	600*1000			
		600*1000					
0.150	610*1000	500*1000	600*1000		600*1000	600*1000	
0.200	500*1000	550*1000	500*1000		500*1000		
	500*1200	600*1000	515*1000		600*1000		
0.250	600*1000	500*1000	400*1000	500*1000	600*1000		500*1000
			500*1000				511*1000
0.300	500*1500		500*1000		500*1000	500*1000	500*1000
	600*1000				517*1000		
0.400		500*1000	600*1000	600*1000	500*1000		
0.500		602*1000	600*1000	500*1000	500*1000	600*1000	500*1000
					600*1000		
0.600	600*1000	519*1000			500*1000	600*1000	500*1000
		600*1000					
0.700	600*1000	600*1000	500*1000				
0.800	500*2000	600*1000	600*1000	500*1000	500*1000	600*1000	450*1000
	600*1000						
0.900		500*1000					
		600*1000					
1.000	600*1000	600*1000	600*1000	600*1000	500*1000	600*1000	450*1000
	600*2000				600*1000		
1.200	500*1000		500*1000		600*1000	475*1000	
	620*1000						
1.500	600*1000			320*1000			
	600*2000						
1.800	320*1000						



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30 sheets
required40 sheets
required50 sheets
required

Steel Type Thickness	SUS 304				SUS 301				SUS 631	SUS 316	SUS 316 L	Remarks
	H (SR)	3/4H	1/2H	BA	E H	H	3/4H	1/2H	3/4H	Spring(R)	2B	
0.010	100											Minimum lot 10m
	300											COIL Unit
0.020	100											Minimum lot 10m
	300											
0.030	100											Minimum lot 10m
	300											
0.040	100											Minimum lot 10m
	300											
0.050	100			300	241					50	50	Minimum lot 10m
	200				300						190	
	300											
	310											
	320											
0.060	500											
	100											Minimum lot 10m
0.070	300											
	100											Minimum lot 10m
0.080	300											
	100				150							Minimum lot 10m
0.090	300											
	100				150							Minimum lot 10m
0.100	300											
	500											
	600											
	500											
0.120	500											
	100	320	500	300	300	300	600	600	320	310	514	
	300											
0.150	500											
	600											
	100	550	500	300	320	300	300		250	320	500	
0.200	300	600					500		363			
	500						600					
	500											
	600											
0.250	100	500	400	300	300	300	300		300			
	300		500			500	600		500			
	600											
0.300	100	500	500	300	250	300	500	500	300	320		
	300		600		301		517		500			
	500											
	600											
	609											
0.350	300											
	100	518	505	300	300	600	150		300			
	150		600	310	320		320					Both sides # 400 Polishes material
	300						500					
0.400	620											
	100	500	500		250	500	300		250			
	300	602					500		280			
0.500	600						600		500			
	320	519	600			400	500	600	500			
	600	600										
0.600	500	600	500			500	500					
	600											
0.700	320	600	600			500	500	600	450			
	500											
	600											
0.800	500											
	600											
	100	500										
0.900	600											
	500	600										
	600											
1.000	150	600	600			600	500	600	450			
	320						600					
	550											
	600											
1.200	500		500				600	475				
	620											

301-EH . 631-3/4H . . . The width varies

Italic ...Inventory check required

50~60M required